

# **X-Motor Changing Process**

## **Expert/Expert II**

## **Expert LX /Expert II LX**

Revision History :

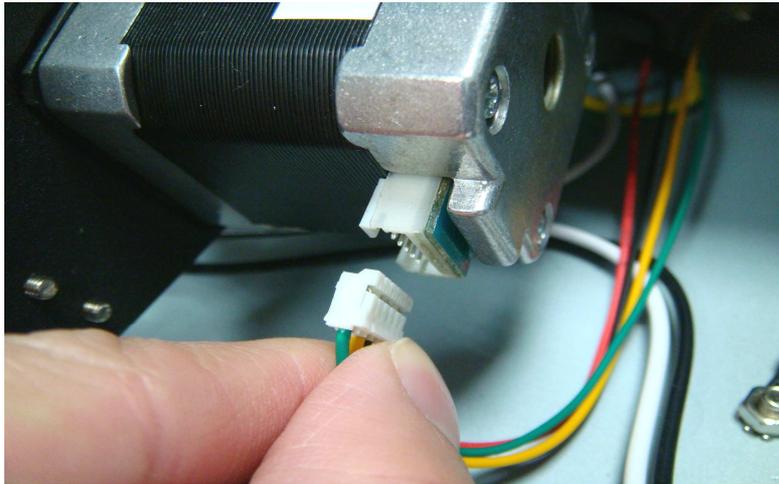
Version	Date	Page	CONTENTS
1.0	May 24, 2014		First release
2.0	Sept. 16, 2015		Add Expert II, Expert II LX

# How to replace X-Motor

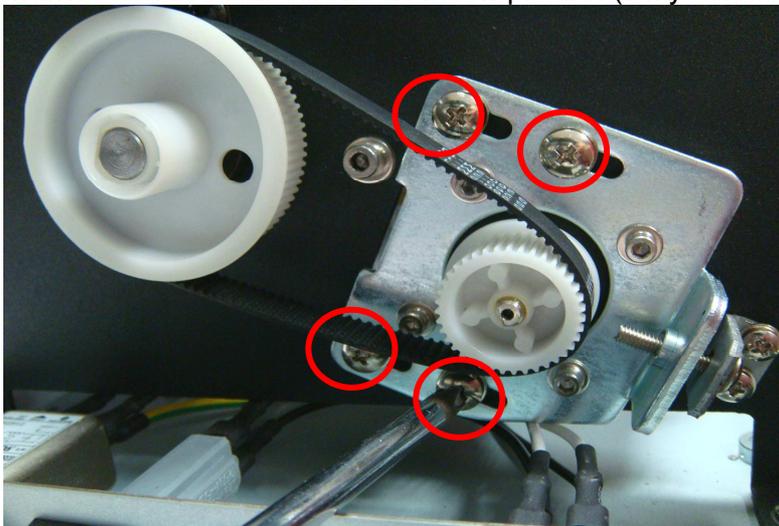
Tools Required:

- Phillips screwdriver
- Allen Wrench
- Marker

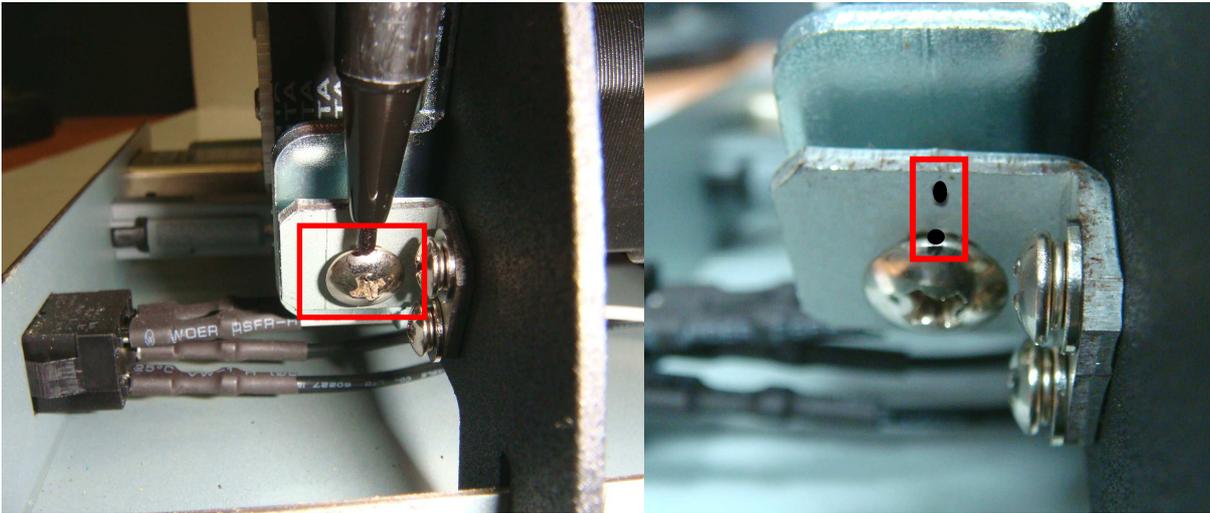
1. Unplug cable on motor.



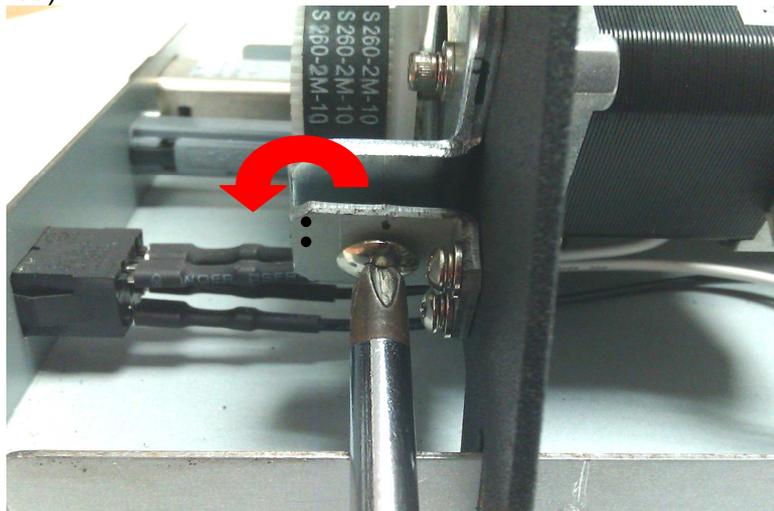
2. Use Phillips screwdriver to loose four screws as below picture. (Only to loose, do not remove)



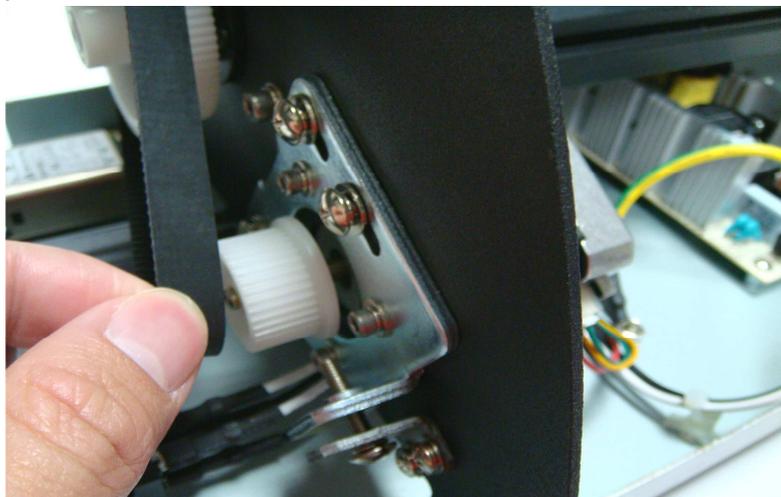
3. Use marker to mark on the tension adjustment screw for realignment.



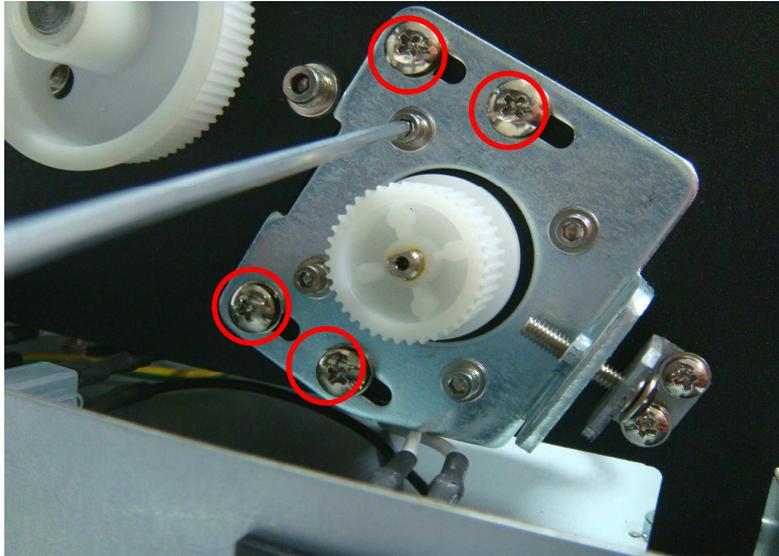
4. Use Phillips screwdriver to counter anticlockwise rotate screw **two** circles, release the belt. (Black mark is still aligned)



5. Remove the belt.



6. Use Allen Wrench to loose four screws.



7. Change X motor and tension the belt back to the origin marked position.

