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Innovation
With a Human Touch

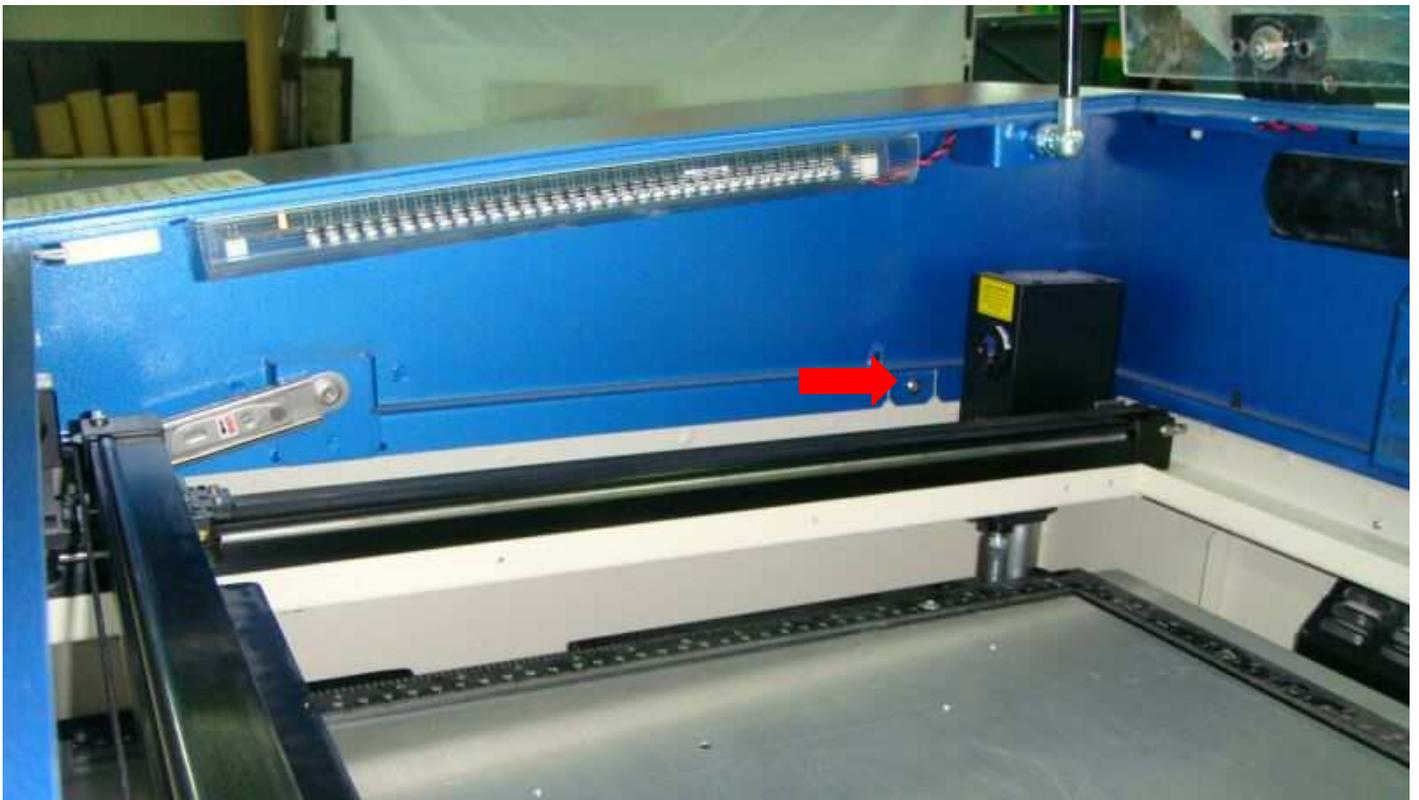
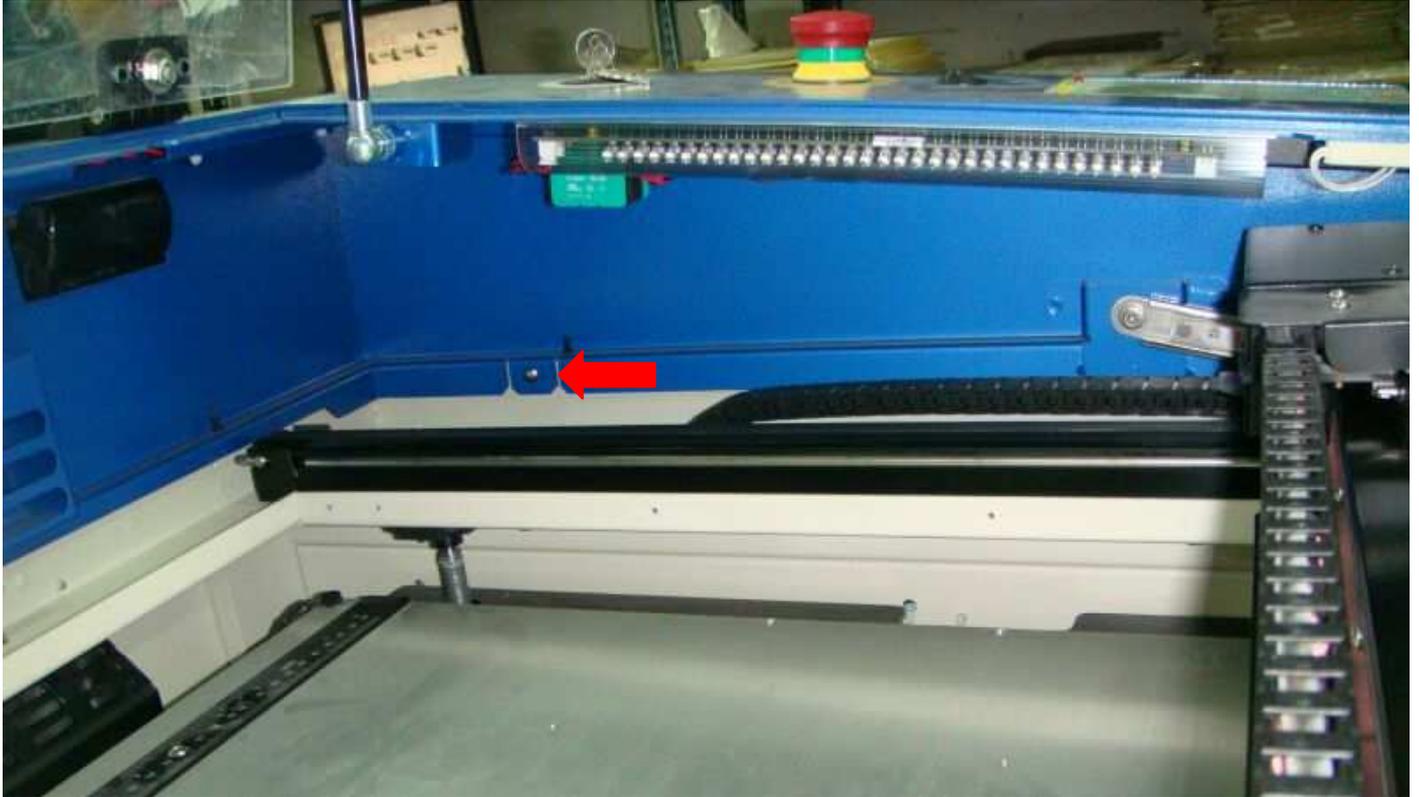
X Rollers Changing Process Spirit

Version: 1.0
May 20, 2014

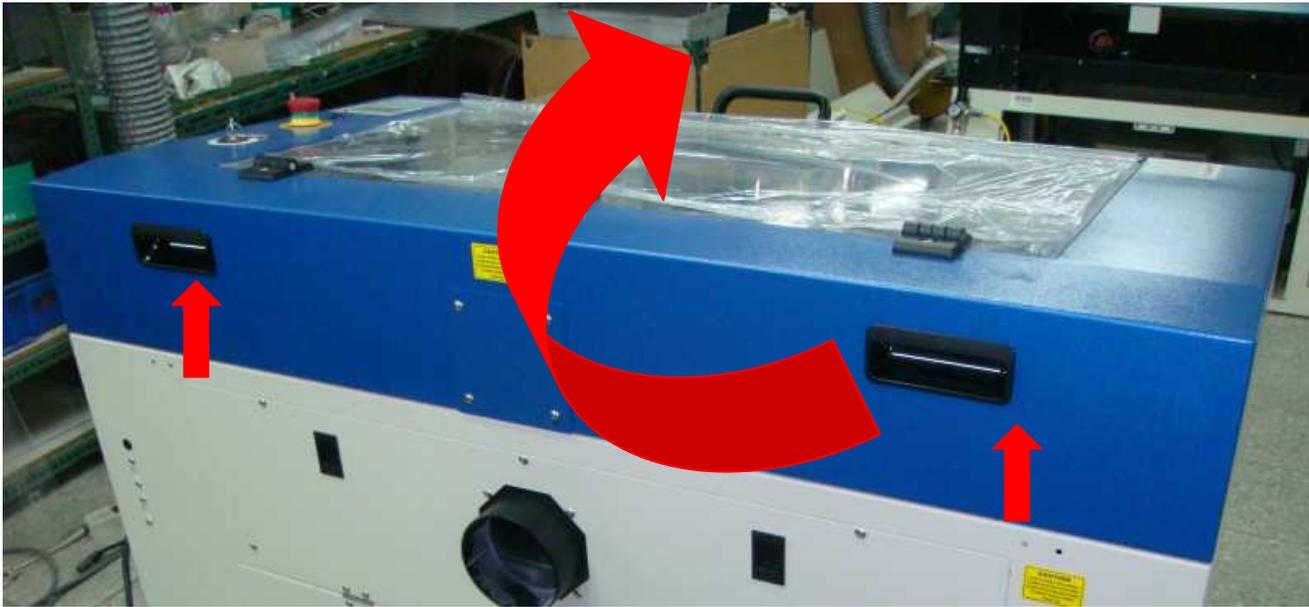
Revision History :

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1.0	May, 20 2014		First release

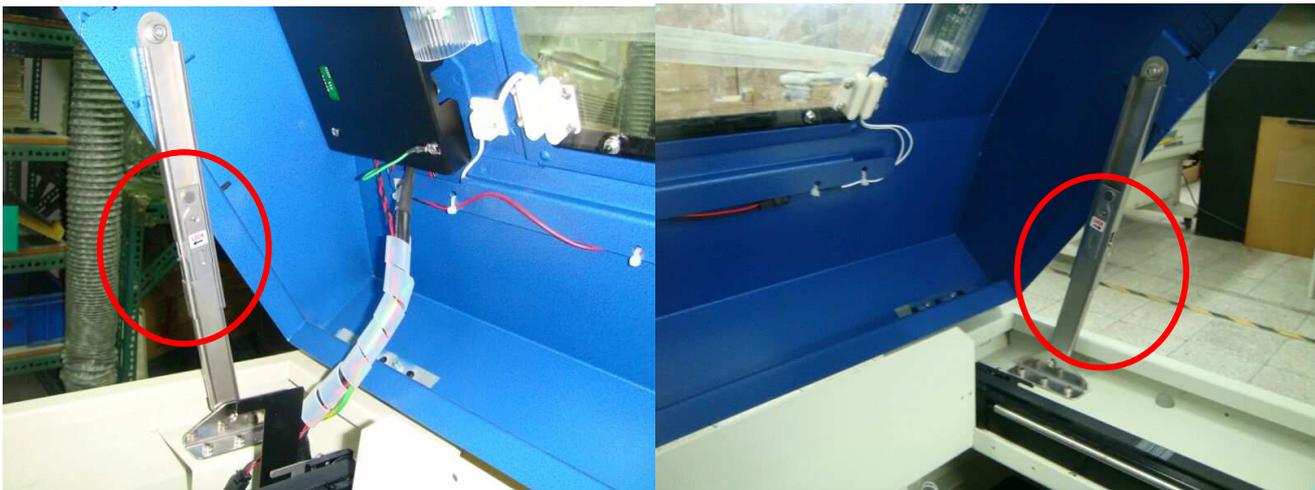
1. Dismount 2 screws of top cover(M4 *8)



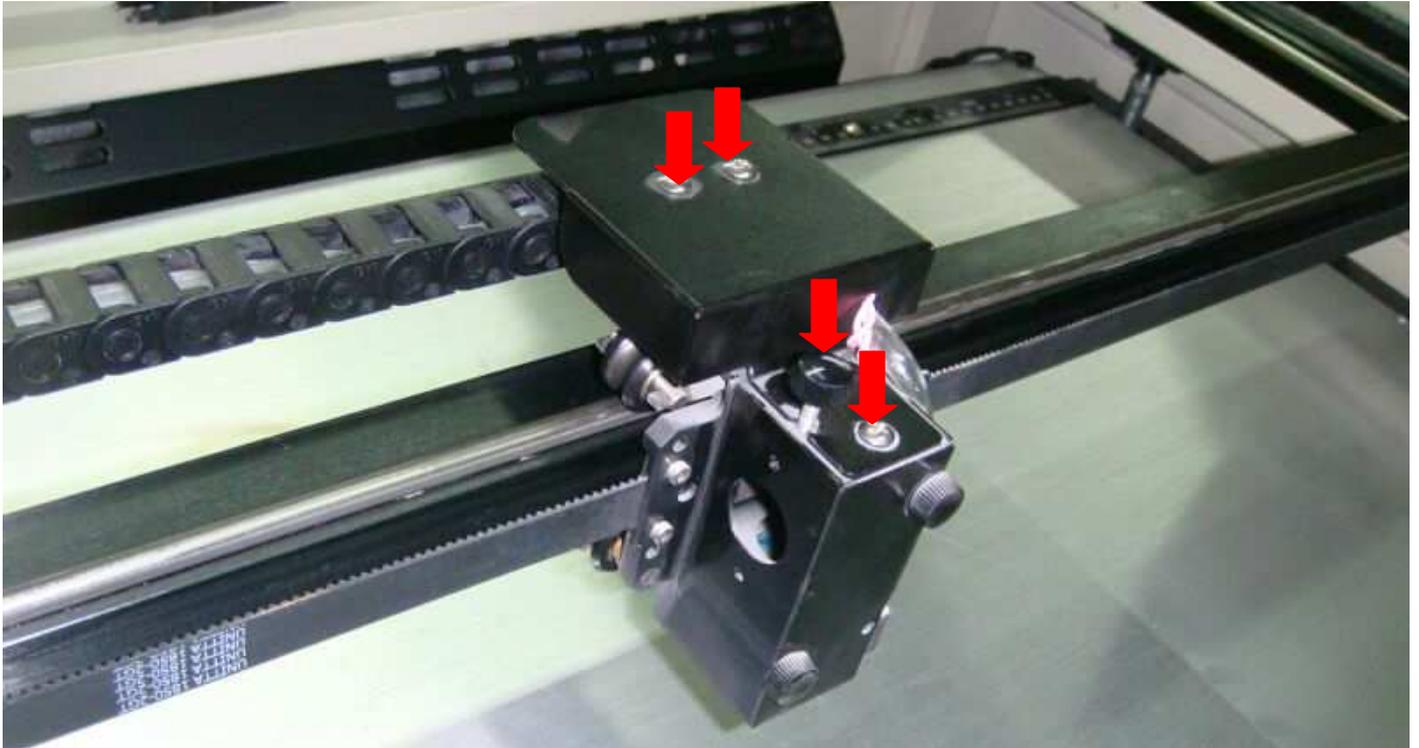
2. Lift the top cover ◦



3. Please turn the safety lock switch to LOCK status according to the direction shown on the sticker (see picture) to avoid the collapsing of top cover.



4. The estimated life of a set of rollers is about 500 working hours. Dismount 4 screws on the top cover of carriage (see red arrows below)



5. To change rollers, simply remove the hex bolts using a size 2 Allen key as shown below.



6. Unscrew the following screws to remove the A roller.

